

**MP 52.1** 

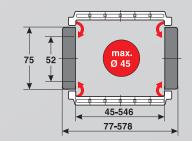




# MP 52.1



- **PLASTIC OR ALUMINIUM VERSION**
- **FLEXIBLE CHAIN BRACKET**



# **TECHNICAL DATA**



# Loading side

Inside and outside bend



Available radii 100.0 – 350.0 mm



#### **Available interior widths**

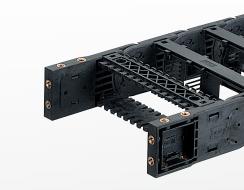
With plastic frame bridge 45.0 – 546.0 mm With Alu frame bridge / With Alu cover

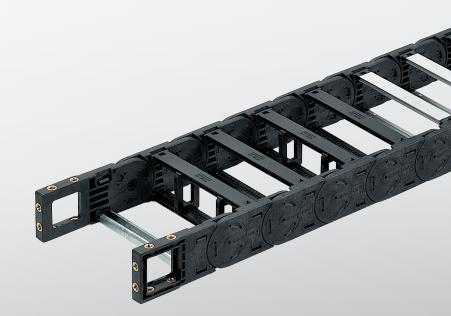
67.0 – 600.0 mm /



#### Pitch

T = 91.0 mm







# **TECHNICAL SPECIFICATIONS**

agram on page 5
<u> </u>
m
/s
n/s
n/s²
n/s²

 $\label{lem:contact} \mbox{Contact our engineering department to meet any higher requirements: efk@murrplastik.de}$ 

# **MATERIAL PROPERTIES**

Standard material	Polyamide (PA) black
Service temperature	-30.0 – 120.0 °C
Gliding friction factor	0.3
Static friction factor	0.45
Fire classification	UL 94 HB

Other material properties on request.



# **CHAIN BRACKET**



Chain bracket flexible



Chain bracket angle



Separator TR

Shelving system RS



Frame bridge connector RSV



H-shaped shelf unit RE

# **ACCESSORIES**



Extender frame bridge



# **GUIDE CHANNELS**



VAW steel galvanized / stainless steel



VAW aluminium

# **STRAIN RELIEF**



RS-ZL frame rail



STF Steel Fix



# **ORDERING KEY**

# Dimensions in mm [US inch]

Type code	Variation	Inside width	Outside width	Inside width	Outside width	Radius		Rail variant	Material	Chain length
	ridge on outside of radius	<b>045</b> [1.77]	<b>077</b> [3.03]	<b>233</b> [9.17]	<b>265</b> [10.43]	100		Plastic, full-ridged	Polyamide standard	
	ridge on inside bend n inside and outside of radius	<b>057</b> [2.24]	<b>089</b> [3.50]	<b>246</b> [9.69]	<b>278</b> [10.94]	[3.94]	0	with bias	O (PA/black)	
		<b>062</b> [2.44]	<b>094</b> [3.70]	<b>252</b> [9.92]	<b>284</b> [11.18]	150		Disable full sides of	Consist consists (see	
		<b>071</b> [2.80]	<b>103</b> [4.06]	<b>258</b> [10.16]	<b>290</b> [11.42]	150 [5.91]	1	Plastic, full-ridged without bias	9 Special version (on request)	
		<b>084</b> [3.31]	<b>116</b> [4.57]	<b>296</b> [11.65]	<b>328</b> [12.91]					
		093	125	346	378	<b>200</b> [7.87]	2	Plastic, half-ridged with bias		
		[3.66] <b>096</b>	[4.92]	[13.62] <b>350</b>	[14.88] <b>382</b>					
		104	[5.04]	358	[15.04] <b>390</b>	<b>250</b> [9.84]	3	Plastic, half-ridged without bias		
		107	[5.35] <b>139</b>	371	[15.35] <b>403</b>					
		[4.21]	[5.47] <b>153</b>	[14.61] <b>396</b>	[15.87] <b>428</b>	<b>300</b> [11.81]	4	Aluminium full-ridged with bias		
		[4.76]	[6.02]	[15.59] <b>421</b>	[16.85] <b>453</b>					
		[5.24] 144	[6.50] <b>176</b>	[16.57] <b>446</b>	[17.83] <b>478</b>	<b>350</b> [13.78]	5	Aluminium full-ridged without bias		
		[5.67] <b>146</b>	[6.93] 178	[17.56] <b>496</b>	[18.82] <b>528</b>					
		[5.75] <b>158</b>	[7.01] <b>190</b>	[19.53] <b>546</b>	[20.79] <b>578</b>		6	Aluminium half-ridged with bias		
		[6.22] <b>164</b>	[7.48] <b>196</b>	[21.50]	[22.76]					
		[6.46]	[7.72] <b>203</b>				7	Aluminium half-ridged without bias		
		[6.73] <b>182</b>	[7.99] <b>214</b>							
		[7.17] <b>196</b>	[8.43] <b>228</b>				9	Special version (on request)		
		[7.72] <b>208</b>	[8.98]							
		[8.19] <b>220</b>	[9.45] <b>252</b>							
		[8.66]	[9.92]							
							_ \		<u> </u>	<b></b>

ORDER SAMPLE: 0521 30 045 100 0 0 1365

Frame bridge in outside bend, frame bridge in inside bend, can be opened from inside and outside bend Inside width 45 mm; radius 100 mm

Plastic bridge, full-ridged with bias, material black-coloured polyamide

Chain length 1365 mm (15 links)



#### **NOTE ON CONFIGURATION**

#### **Aluminium frame bridges:**

Aluminium frame bridges can be supplied in 1 mm width sizes for inner widths from 67.0 mm - 600.0 mm.

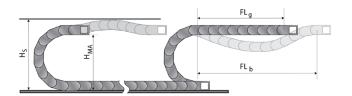
# Crossbar connector and frame bridge strain relief plate:

Once inner widths exceed 246 mm, we recommend the deployment of crossbar connectors (RSV). If frame bridge strain relief plates (RS-ZL) are to be deployed in the chain brackets, take standard inside widths into account.

For detailed information, please consult the corresponding

product documentation.

#### **SELF-SUPPORTING LENGTH**



The self-supporting length is the distance between the chain bracket on the moving end and the start of the chain arch. The installation variant  ${\sf FL}_{\sf g}$  offers the lowest load and wear for the energy chain.

The maximum travel parameters (speed and acceleration) can be applied for this variant.

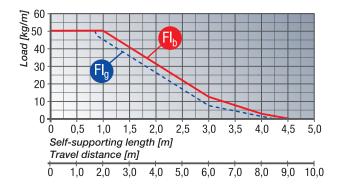
 ${
m H_S}~=$  Installation height plus safety  ${
m H_{MA}}~=$  Height of moving end connection

TI<sub>MA</sub> — Height of moving end connection

 $FL_g$  = Self-supporting length, upper run straight

FL, = Self-supporting length, upper run bent

### LOAD DIAGRAM FOR SELF-SUPPORTING APPLICATIONS



#### FL<sub>a</sub> Self-supporting length, upper run straight

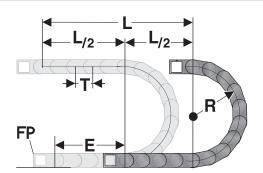
In the  $FL_g$  range, the chain upper run still has a bias, is straight or has a maximum sag of 70.0 mm.

# FL, Self-supporting length, upper run bent

In the  $FL_b$  range, the chain upper run has a sag of more than 70.0 mm, but this is still less than the maximum sag. Where the sag is greater than that permitted in the  $FL_b$  range, the application is critical and should be avoided. The self-supporting length can be optimized by using a support for the upper run or a more stable energy chain.



#### **DETERMINING THE CHAIN LENGTH**



The fixed point of the energy chain should be connected in the middle of the travel distance.

This arrangement gives the shortest connection between the fixed point (FP) and the moving consumer and thus the most efficient chain length.

Chain length calculation = L/2 +  $\pi$  \* R + E  $\approx$  1 m chain =11 qty. x91.0 mm.

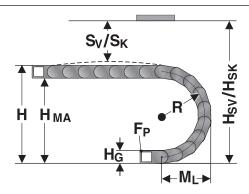
E = distance between entry point and middle of travel distance

L = travel distance

R = radius

P = Pitch91.0 mm

# **EINBAUMASSE**



The moving end chain connection is to be screw fixed at height  $\mathbf{H}_{\mathrm{MA}}$  for the respective radius.

Concerning the installed dimensions, you must take into account whether the chain links are equipped with or without bias.

For chain links without bias, the "Installed height without bias  $\mathbf{H}_{_{\rm SK}}$  " value has to be taken into account.

If the chain links are equipped with a bias, the value "Installed height with bias  $H_{\text{SV}}$ " has to be taken into account.

Radius R	100	150	200	250	300	350
Outside height of chain link (H <sub>g</sub> )	75	75	75	75	75	75
Height of bend (H)	305	405	505	605	705	805
Height of moving end bracket $(H_{MA})$	230	330	430	530	630	730
Safety margin with bias (S <sub>v</sub> )	46	46	46	46	46	46
Installation height with bias $(H_{sv})$	351	451	551	651	751	851
Safety margin without bias $(S_{\kappa})$	16	16	16	16	16	16
Installation height without bias $(H_{SK})$	321	421	521	621	721	821
Arc projection (M <sub>L</sub> )	244	294	344	394	444	494



# **POWERLINE PLASTIC FRAME BRIDGE**



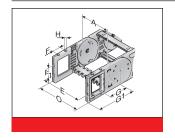
The frame bridges connect the two side runs of the energy chain. The frame bridge length is synonymous with the inside width of the energy chain.

Frame bridge

Туре	Order No.	Designation	Inside width mm
RS 045-5	052004500000	Frame bridge	45.0
RS 057-5	052005700000	Frame bridge	57.0
RS 062-5	052006200000	Frame bridge	62.0
RS 071-5	052007100000	Frame bridge	71.0
RS 084-5	052008400000	Frame bridge	84.0
RS 093-5	052009300000	Frame bridge	93.0
RS 096-5	052009600000	Frame bridge	96.0
RS 104-5	052010400000	Frame bridge	104.0
RS 107-5	052010700000	Frame bridge	107.0
RS 121-5	052012100000	Frame bridge	121.0
RS 133-5	052013300000	Frame bridge	133.0
RS 144-5	052014400000	Frame bridge	144.0
RS 146-5	052014600000	Frame bridge	146.0
RS 158-5	052015800000	Frame bridge	158.0
RS 164-5	052016400000	Frame bridge	164.0
RS 171-5	052017100000	Frame bridge	171.0
RS 182-5	052018200000	Frame bridge	182.0
RS 196-5	052019600000	Frame bridge	196.0
RS 208-5	052020800000	Frame bridge	208.0
RS 220-5	052022000000	Frame bridge	220.0
RS 233-5	052023300000	Frame bridge	233.0
RS 246-5	052024600000	Frame bridge	246.0
RS 252-5	052025200010	Frame bridge	252.0
RS 258-5	052025800000	Frame bridge	258.0
RS 296-5	052029600000	Frame bridge	296.0
RS 346-5	052034600000	Frame bridge	346.0
RS 350-5	052035000000	Frame bridge	350.0
RS 358-5	052035800000	Frame bridge	358.0
RS 371-5	052037100000	Frame bridge	371.0
RS 396-5	052039600000	Frame bridge	396.0
RS 421-5	052042100000	Frame bridge	421.0
RS 446-5	052044600000	Frame bridge	446.0
RS 496-5	052049600000	Frame bridge	496.0
RS 546-5	052054600000	Frame bridge	546.0



#### **KA 52.1 FLEXIBLE CHAIN BRACKET**



This chain bracket offers universal connection options (top, bottom and front) and is attached to the ends of the chain like a side link. This allows the chain to move right up to the bracket. Each chain requires one male and one female bracket. M8 screws are used to secure the brackets in place. Extrusion-coated metal bushes with either a through-hole (-FB) or a threaded hole (-FG) ensure the permanent, high-strength transmission of even extreme forces onto the cable drag chain.

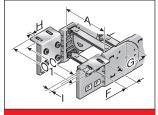
Туре	Order No.	Material	Version	Inside width								Outside width KA
				Α	E	F	F1	G	G1	Н	ΗØ	0
				mm	mm	mm	mm	mm	mm		mm	mm
KA 52.1-FB Female end	0521000056	Plastic	with bush	45.0 - 546.0	A+16.0	35.0	30.0	89.0	146.0		8.5	A+36.0
KA 52.1-FB Male end	0521000057	Plastic	with bush	45.0 - 546.0	A+16.0	35.0	30.0	89.0	146.0		8.5	A+36.0
KA 52.1-FG Female end	0521000058	Plastic	with thread	45.0 - 546.0	A+16.0	35.0	30.0	89.0	146.0	M8		A+36.0
KA 52.1-FG Male end	0521000059	Plastic	with thread	45.0 - 546.0	A+16.0	35.0	30.0	89.0	146.0	M8		A+36.0

#### **CHAIN BRACKET ANGLE KA 52.1**









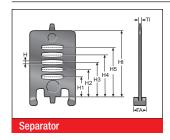
There are several options regarding the chain bracket. The fixed-point bracket (inside/bottom) and the moving end bracket (inside/top) are supplied as standard. However, any other combination can be supplied upon request. The chain bracket is

fastened at the end like a side link. This enables the chain to move right up to the bracket. Each chain requires one male and one female bracket. The brackets should be fastened with M6 screws.

Туре	Order No.	Material	Inside width								Outside width KA	Outside width KA
			Α	В	C	F	G	G1	ΗØ	-1	0	01
			mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
KA 52.1 Female end	0521000050	Sheet steel	45.0 - 546.0	A-2.5	A+34.5	32.0	95.5	144.0	6.5	14.0	A+32.0	A+71.0
KA 52.1 Male end	0521000051	Sheet steel	45.0 - 546.0	A-2.5	A+34.5	32.0	95.5	144.0	6.5	14.0	A+32.0	A+71.0



# **SEPARATOR TR 52**

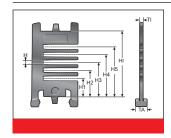




We recommend that separators be used if multiple round cables or conduits with differing diameters are to be installed. The closed separator is used when no shelves are used. This is the recommended design for travel paths of 30 metres or greater.

Туре	Order No.	Designation	Version	TI	TA	Н	H1	H2	Н3	H4	H5	HI
				mm	mm	mm	mm	mm	mm	mm	mm	mm
TR 52	052000009200	TR 52 Separator	lockable	3.5	10.0	4.2	16.3	22.3	28.2	33.8	39.8	52.0

#### **SEPARATOR TR 52.1**





We recommend that separators be used if multiple round cables or conduits with differing diameters are to be installed.

Туре	Order No.	Designation	Version	TI mm	TA mm	H mm	H1 mm	H2 mm	H3 mm	H4 mm	H5 mm	HI mm
TR 52.1	052100009200	TR 52.1 Separator	lockable	3.5	8.0	4.0	15.6	22.0	28.2	34.6	41.0	52.0

### **TR 52-V SEPARATOR**



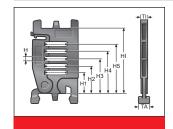


We recommend that separators be used if multiple round cables or conduits with differing diameters are to be installed.

Туре	Order No.	Designation	Version	TI	TA	Н	H1	H2	Н3	H4	H5	HI
				mm	mm	mm	mm	mm	mm	mm	mm	mm
TR 52-V	052000009300	TR 52-V Separator	moveable	3.5	13.0	4.0	16.3	22.3	28.2	33.8	39.8	52.0



# RTT 52 SHELF SUPPORT, DIVISIBLE





In connection with two separable shelf supports (RTT) with at least one end-to-end shelf (RB) the shelf becomes an easy to fill shelving system. The additional levels prevent cables from criss-crossing and minimise the friction between them.

Туре	Order No.	Designation	Version	TI	TA	Н	H1	H2	Н3	H4	H5	H6 I	H7	HI
				mm	mm	mm	mm	mm	mm	mm	mm			mm
RTT 52	100090522000	Shelf support, divisible	lockable	7.0	8.0	4.0	15.6	22.0	28.2	34.6	41.0			52.0

#### **RB-5 SHELF**



In connection with at least two separable shelf supports (RTT), the shelf becomes a shelving system. The additional levels prevent cables from criss-crossing and minimise the friction between them.

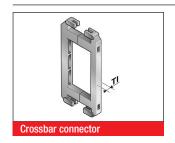
Туре	Order No.	Designation	Width mm	für Innenbreite mm
RB 028-5	10000002800	Shelf	28.0	45.0
RB 034-5	1000003405	Shelf	33.6	45.0
RB 039-5	1000003905	Shelf	39.2	45.0
RB 045-5	1000004505	Shelf	44.8	57.0
RB 050-5	1000005005	Shelf	50.4	57.0
RB 056-5	10000005601	Shelf	56.0	62.0
RB 062-5	1000006205	Shelf	61.6	62.0
RB 067-5	1000006705	Shelf	67.2	84.0
RB 073-5	1000007305	Shelf	72.8	84.0
RB 078-5	1000007805	Shelf	78.4	84.0
RB 084-5	10000008400	Shelf	84.0	84.0
RB 090-5	1000009005	Shelf	89.6	96.0
RB 095-5	1000009505	Shelf	95.2	96.0
RB 101-5	1000010105	Shelf	100.8	107.0
RB 106-5	1000010605	Shelf	106.4	107.0
RB 112-5	100000011200	Shelf	112.0	121.0
RB 118-5	1000011805	Shelf	117.6	121.0
RB 123-5	1000012305	Shelf	123.2	133.0
RB 129-5	1000012905	Shelf	128.8	133.0
RB 134-5	1000013405	Shelf	134.4	144.0
RB 140-5	100000014000	Shelf	140.0	144.0



# **RB-5 SHELF**

Туре	Order No.	Designation	Width mm	für Innenbreite mm
RB 146-5	1000014605	Shelf	145.6	158.0
RB 151-5	1000015105	Shelf	151.2	158.0
RB 157-5	1000015705	Shelf	156.8	164.0
RB 162-5	1000016205	Shelf	162.4	164.0
RB 168-5	100000016800	Shelf	168.0	182.0
RB 174-5	1000017405	Shelf	173.6	182.0
RB 179-5	1000017905	Shelf	179.2	196.0
RB 185-5	1000018505	Shelf	184.8	196.0
RB 190-5	1000019005	Shelf	190.4	196.0
RB 196-5	100000019600	Shelf	196.0	196.0
RB 291-5	100000029100	Shelf	291.2	346.0

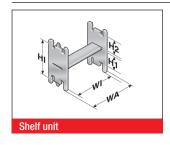
# **CROSSBAR CONNECTOR RSV 52**



For frame bridges wider than 246 mm, we recommend the use of crossbar connectors. These prevent deformation to the frame bridge under large amounts of additional weight of the chain assembly.

Туре	Order No.	Designation	TI
			mm
RSV 52	052000009600	Crossbar connector	7.5
RSV 52 Alu	052000009800	Crossbar connector for aluminium frame bridges	7.5

# **RE 52 H-SHAPED SHELF UNIT**



One-piece shelving system, the shelf cannot be varied in height.

Type	Order No.	Designation	WA	WI	H1	H2	HI
			mm	mm	mm	mm	mm
RE 36/17	100000361714	H-shaped shelf unit	42.5	36.5	31.0	17.4	52.0
RE 59/24	100000592414	H-shaped shelf unit	65.0	59.0	24.2	24.2	52.0
RE 81/12	100000811214	H-shaped shelf unit	87.5	81.5	36.0	12.4	52.0



#### **BS-5 BRACKET BAR**



Large-diameter conduits are routed securely by using a bracket bar (BS). Installation is done on the frame bridges or the covers of the energy chain.

The bracket bar can be installed on both the inside and outside bend.

The bracket bar support (BSH) is used to attach the bars to PowerLine series frame bridges. Two bracket bar supports are required for each bar.

#### **RS-ZL-5 FRAME RAIL TENSION RELIEF**



Fixed integrated frame bridge strain relief plates in the chain brackets. Tailored to all frame bridge widths up to 246 mm. May be assembled on the inside and outside bends at both chain endings.

Туре	Order No.	Designation	Conduit diameter max. Install mm
BS 120-5	052412000000	Extender frame bridge	115.0
BS 153-5	052415300000	Extender frame bridge	148 0

Туре	Order No.	Designation	für Innenbreite mm
RS-ZL 045-5	052004500010	Frame bridge strain relief plate	45.0
RS-ZL 057-5	052005700010	Frame bridge strain relief plate	57.0
RS-ZL 062-5	052006200010	Frame bridge strain relief plate	62.0
RS-ZL 071-5	052007100010	Frame bridge strain relief plate	71.0
RS-ZL 084-5	052008400010	Frame bridge strain relief plate	84.0
RS-ZL 093-5	052009300010	Frame bridge strain relief plate	93.0
RS-ZL 096-5	052009600010	Frame bridge strain relief plate	96.0
RS-ZL 104-5	052010400010	Frame bridge strain relief plate	104.0
RS-ZL 107-5	052010700010	Frame bridge strain relief plate	107.0
RS-ZL 121-5	052012100010	Frame bridge strain relief plate	121.0
RS-ZL 133-5	052013300010	Frame bridge strain relief plate	133.0
RS-ZL 144-5	052014400010	Frame bridge strain relief plate	144.0
RS-ZL 146-5	052014600010	Frame bridge strain relief plate	146.0
RS-ZL 158-5	052015800010	Frame bridge strain relief plate	158.0
RS-ZL 164-5	052016400010	Frame bridge strain relief plate	164.0
RS-ZL 171-5	052017100010	Frame bridge strain relief plate	171.0
RS-ZL 182-5	052018200010	Frame bridge strain relief plate	182.0
RS-ZL 196-5	052019600010	Frame bridge strain relief plate	196.0
RS-ZL 208-5	052020800010	Frame bridge strain relief plate	208.0
RS-ZL 220-5	052022000010	Frame bridge strain relief plate	220.0
RS-ZL 233-5	052023300010	Frame bridge strain relief plate	233.0
RS-ZL 246-5	052024600010	Frame bridge strain relief plate	246.0

tion height mm 40.0 70.0



# STRAIN RELIEF WITH STEEL FIX



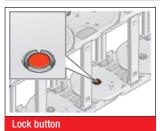


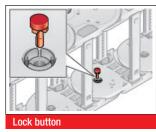
C-rails (galvanized) for permanent integration, for accommodating the Steel Fix bow clamps in the chain brackets. The bow clamps can take up to 3 cables and are suitable for C-rails with a groove width of 11 mm. Due to the design of the trough elements, a cable preserving cable guidance is ensured. May be assembled on the inside and outside bends at both chain endings. The overall height stated is a guide only. The actual height is, amongst other things, dependent on the diameter and the quality of the cable. A safety distance of 10 mm at the fixed point above the strain relief must be kept during gliding applications.

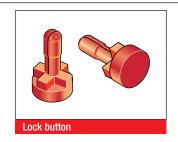
Туре	Order No.	Designation	Seats qty.	Cable Ø mm	Overall height (H) mm
Single clamp (for two cables)					
STF 12-1 Steel Fix	81661801	Hooped clamp	1	6.0 - 12.0	55.0
STF 14-1 Steel Fix	81661802	Hooped clamp	1	12.0 – 14.0	52.0
STF 16-1 Steel Fix	81661803	Hooped clamp	1	14.0 – 16.0	54.0
STF 18-1 Steel Fix	81661804	Hooped clamp	1	16.0 – 18.0	56.0
STF 20-1 Steel Fix	81661805	Hooped clamp	1	18.0 – 20.0	59.0
STF 22-1 Steel Fix	81661806	Hooped clamp	1	20.0 - 22.0	61.0
STF 26-1 Steel Fix	81661807	Hooped clamp	1	22.0 - 26.0	70.0
STF 30-1 Steel Fix	81661808	Hooped clamp	1	26.0 - 30.0	74.0
STF 34-1 Steel Fix	81661809	Hooped clamp	1	30.0 - 34.0	78.0
STF 38-1 Steel Fix	81661810	Hooped clamp	1	34.0 - 38.0	82.0
STF 42-1 Steel Fix	81661811	Hooped clamp	1	38.0 – 42.0	91.0
Double clamp (for two cables)					
STF 12-2 Steel Fix	81661821	Hooped clamp	2	6.0 - 12.0	73.0
STF 14-2 Steel Fix	81661822	Hooped clamp	2	12.0 – 14.0	74.0
STF 16-2 Steel Fix	81661823	Hooped clamp	2	14.0 – 16.0	82.0
STF 18-2 Steel Fix	81661824	Hooped clamp	2	16.0 – 18.0	86.0
STF 20-2 Steel Fix	81661825	Hooped clamp	2	18.0 – 20.0	91.0
STF 22-2 Steel Fix	81661826	Hooped clamp	2	20.0 - 22.0	95.0
STF 26-2 Steel Fix	81661827	Hooped clamp	2	22.0 - 26.0	108.0
STF 30-2 Steel Fix	81661828	Hooped clamp	2	26.0 - 30.0	121.0
STF 34-2 Steel Fix	81661829	Hooped clamp	2	30.0 – 34.0	129.0
Triple clamp (for three cables)					
STF 12-3 Steel Fix	81661841	Hooped clamp	3	6.0 - 12.0	98.0
STF 14-3 Steel Fix	81661842	Hooped clamp	3	12.0 – 14.0	98.0
STF 16-3 Steel Fix	81661843	Hooped clamp	3	14.0 – 16.0	105.0
STF 18-3 Steel Fix	81661844	Hooped clamp	3	16.0 – 18.0	111.0
STF 20-3 Steel Fix	81661845	Hooped clamp	3	18.0 – 20.0	118.0
STF 22-3 Steel Fix	81661846	Hooped clamp	3	20.0 – 22.0	130.0



#### **MP 52/62/72 LOCK BUTTON**



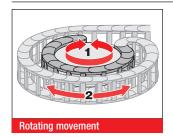




To increase the side stability, we recommend the use of lock buttons during strong lateral acceleration or when installed "laying on the side (turned 90°) without support".

Туре	Order No.
MP52/62/72 lock button	0520000080

#### **REAR-FACING MP 52.1**



Side links with rearward radius allow movements in both directions. This is intended for rotating movements and lowered chain brackets. Note: This type of chain has different chain links for the left or right side! Rotation movements are only possible with open variants.

Туре	Order No.	Radius mm	Rear-facing radius mm
SR 52.1 (RÜ200/R300) left	052100030060	300.0	200.0
SR 52.1 (RÜ200/R300) right	052100030062	300.0	200.0

# **GUIDE CHANNEL VAW (ALUMINIUM / STAINLESS STEEL)**





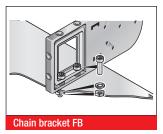
A range of variable guide channel systems, constructed from aluminium or stainless steel sections, are available for this energy chain.

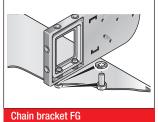
The variable guide channel ensures that the energy chain is supported and guided securely.

For help on choosing, please consult the chapter "Variable Guide Channel System".



# **ASSEMBLY INSTRUCTION FLEXIBLE CHAIN BRACKET FB/FG**





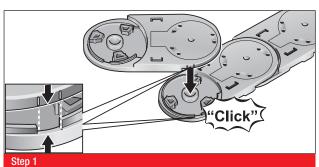
Brass bushes guarantee long-lasting fastening without cold flow in the plastic.

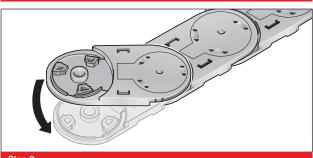
# **Version KA-FB:**

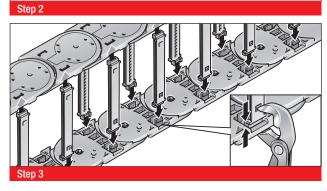
Integrated through-hole fastened down using screw and nut. **Version KA-FG:** 

Built-in threads allow for quick and easy on-site mounting, since a screw, including a retaining washer where necessary, is sufficient.

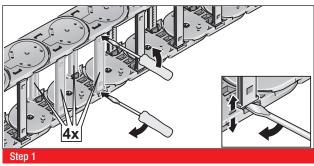
# **ASSEMBLY**

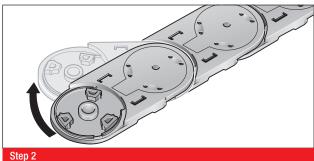


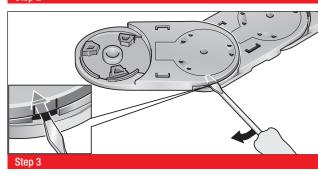




# **DISASSEMBLY**











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